* PRODUCT INFORMATION *

HUSKEY ™ DARK CUTTING OIL

DESCRIPTION

HUSKEY **DARK CUTTING OIL** is a unique sulfur-compounded, heavy-duty cutting fluid formulated from premium quality oils fortified with extreme pressure and mist-suppressant additives. *HUSKEY* **DARK CUTTING OIL** provides excellent surface finishes on difficult-to-machine ferrous metals and their ferrous alloys.

APPLICATIONS

HUSKEY **DARK CUTTING OIL** is recommended for difficult machining operations of ferrous and ferrous alloy metals. This includes threading, tapping, boring, drilling, automatic screw machine, gear cutting, reaming and free machining of carbon steel and steel alloys. This cutting oil is not recommended for non-ferrous (aluminum. copper, bronze, etc.) metals.

ADVANTAGES

- Provides Smooth Finish
- Closer Tolerances
- Reduces Cutting Tool Wear
- Minimal Misting
- Economical
- Extends Tool Life

TYPICAL SPECIFICATIONS

TEST	ASTM METHOD	RESULT
Color	D-1500	2.5
Viscosity, SUS @ 100°F	D-445	220
Flash Point, °F	D-92	360
Pour Point, °F	D-97	10
Active Sulfur, wt.%	----	1.8
Chlorine, wt. %	----	2.1

PACKAGE AVAILABILITY

1 gal. Jug (4/case), 5 gal. Pail
15 gal. Keg and 55 gal. Drum

01/09

HUSKEY Specialty Lubricants