

# \* PRODUCT INFORMATION \*

## **HUSKEY™ DARK CUTTING OIL**

### **DESCRIPTION**

**HUSKEY DARK CUTTING OIL** is a unique sulfur-compounded, heavy-duty cutting fluid formulated from premium quality oils fortified with extreme pressure and mist-suppressant additives. **HUSKEY DARK CUTTING OIL** provides excellent surface finishes on difficult-to-machine ferrous metals and their ferrous alloys.

### **APPLICATIONS**

**HUSKEY DARK CUTTING OIL** is recommended for difficult machining operations of ferrous and ferrous alloy metals. This includes threading, tapping, boring, drilling, automatic screw machine, gear cutting, reaming and free machining of carbon steel and steel alloys. This cutting oil is not recommended for non-ferrous (aluminum, copper, bronze, etc.) metals.

### **ADVANTAGES**

- Provides Smooth Finish
- Closer Tolerances
- Reduces Cutting Tool Wear
- Minimal Misting
- Economical
- Extends Tool Life

### **TYPICAL SPECIFICATIONS**

<u>TEST</u>	<u>ASTM METHOD</u>	<u>RESULT</u>
Color	D-1500	2.5
Viscosity, SUS @ 100°F	D-445	220
Flash Point, °F	D-92	360
Pour Point, °F	D-97	10
Active Sulfur, wt. %	----	1.8
Chlorine, wt. %	----	2.1

### **PACKAGE AVAILABILITY**

1 gal. Jug (4/case), 5 gal. Pail  
15 gal. Keg and 55 gal. Drum

The name of this product or group of products is for product identification only. HUSK-ITT CORPORATION makes no warranties, representations or conditions of any kind expressed or implied whether for merchantability or fitness with respect to these products. The final determination of the suitability of the products for the application contemplated by the user is the sole responsibility of the buyer. HUSK-ITT CORPORATION sales personnel are not authorized to amend this warranty limitation.

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## **HUSKEY Specialty Lubricants**

manufactured by HUSK-ITT Corporation / SPECIALTY LUBRICANTS Corporation

### **Western Region Office:**

1580 Industrial Avenue, Norco, California 92860  
(951) 340-4000 • Fax: (951) 340-4011  
(888) 4-HUSKEY • www.huskey.com

### **Eastern Region Office:**

8300 Corporate Park Drive, Macedonia, Ohio 44056  
(330) 425-2567 • Fax: (330) 425-9637  
(800) 238-LUBE